



CERTIFICATE OF REGISTRATION

The management system of certificate number **272680**

Cascade Engineering, Inc.

5175 36th Street, Grand Rapids, MI, 49512, USA

has been assessed and certified as meeting the requirements of:

ISO 14001:2015

The Design, Prototyping, Manufacturing, Assembly, and Sequencing of Plastic Products

Further clarifications regarding the scope of this certificate and the applicability of requirements may be obtained by consulting the certifier.



Initial certification: Thursday, January 31, 2002

Current cycle start: Sunday, March 30, 2025

Latest issue: Monday, April 28, 2025

Expiry date: Wednesday, March 29, 2028

Subject to annual assessments.

Certification structure: Multi Site

Authorized by

Mike Tims
Chief Executive Officer

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Certificate issued by Amtivo (USA) Inc.

Certification is conditional on maintaining the required performance standards throughout the certified period of registration.
Amtivo (USA) Inc, 7502 W. 80th Avenue, STE. 225 Arvada, Colorado 80003-2128, USA.



Expiry Date: **Wednesday, March 29, 2028**

Certificate Number **272680**

Locations covered under certification:

- **Cascade Engineering, Inc. (*Overall Certification*)**
5175 36th Street, Grand Rapids, MI, 49512, USA
The Design, Prototyping, Manufacturing, Assembly, and Sequencing of Plastic Products
- **Cascade Engineering, Inc.**
4950 37th Street, Grand Rapids, MI, 49512, USA
Design, Prototyping, Manufacturing and Assembly of Plastic Products
- **Cascade Engineering, Inc.**
5050 33rd Street, Grand Rapids, MI, 49512, USA
Design, Prototyping, Manufacturing and Assembly of Plastic Products
- **Cascade Engineering, Inc.**
5055 36th Street, Grand Rapids, MI, 49512, USA
Design, Prototyping, Manufacturing and Assembly of Plastic Products
- **Cascade Engineering, Inc.**
5145 36th Street, Grand Rapids, MI, 49512, USA
Design, Prototyping, Manufacturing, Assembly and Sequencing of Plastic Products
- **Cascade Engineering, Inc.**
5175 36th Street, Grand Rapids, MI, 49512, USA
Maintenance Planning, Fabrication Support and Management Support for the Design, Prototyping, Manufacturing and Assembly of Plastic Products
- **Noble Polymers, LLC**
4855 37th Street, Grand Rapids, MI, 49512, USA
Design and Manufacture of Custom Compounds

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